

# Work Order ID 68192

Friday, April 08, 2011 9:03:56 AM



Page 1

Item ID: D412-702-043B

Accept



Setup Start



Revision ID:

Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Stop



Start Date: 4/8/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 1.00



Customer:

Reference: DISASSEMBLY

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-702	Rev E								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-702-043B CHG003

*W 11 04 13 (1)*

105

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK:

1 X D412-702-043B B65008 ✓

REMOVE:

1 X D412-702-059 B *62968*

(FOR S/O 104667 D412-702-343)

REPLACE WHEN AVAILABLE:

1 X D412-702-059 B *68316*

*211/4/13*

*Put 4/8/11*

**Work Order ID 68192**

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Item ID: D412-702-043B

Accept



Setup Start



Revision ID:

Stop



Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/8/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 1.00



Customer:

Reference: DISASSEMBLY

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

W 11 04 13 (1)

120

Packaging

0.00



Packaging

Memo

0.00

Packaging

REPACKAGE PER PPP  
USING NEW B/N  
NEW LABEL REQ'D  
Identify and pack for shipping as per PPP D412-702-043B  
Location: \_\_\_\_\_  
PPP Rev: \_\_\_\_\_

11/4/13 V

11-04-13

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/4/14

MF

11-04-14

# Picklist Print

Friday, April 08, 2011 9:03:54 AM

Page 1

Work Order ID: 68192

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point




Start Date: 4/8/2011

Required Date: 4/8/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 07.05.10 new issue EC  
IPP rev C 07.06.20 changed AN44 4A to AN444A EC  
IPP Rev:D 07-07-06 As per Rev E JLM  
IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-702-043B 		Manufactured	No				Each	0.0000	1	1			
5-Man Fwd Facing Shoulder Harness, 3 point										B65008			
D412-702-059 		Manufactured	No				Each	0.0000	1	1			
Grommet										B68316			
D412-702-059 		Manufactured	No				Each	0.0000	-1	-1			
Grommet										B63968			

X1

11/4/8